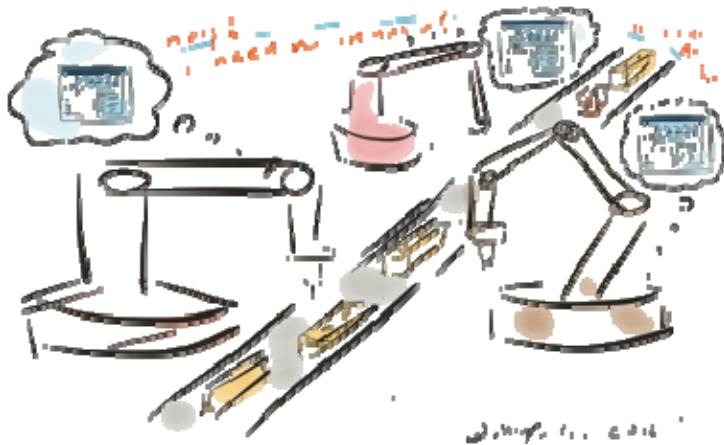

Factories of the Future: Implications for Automation

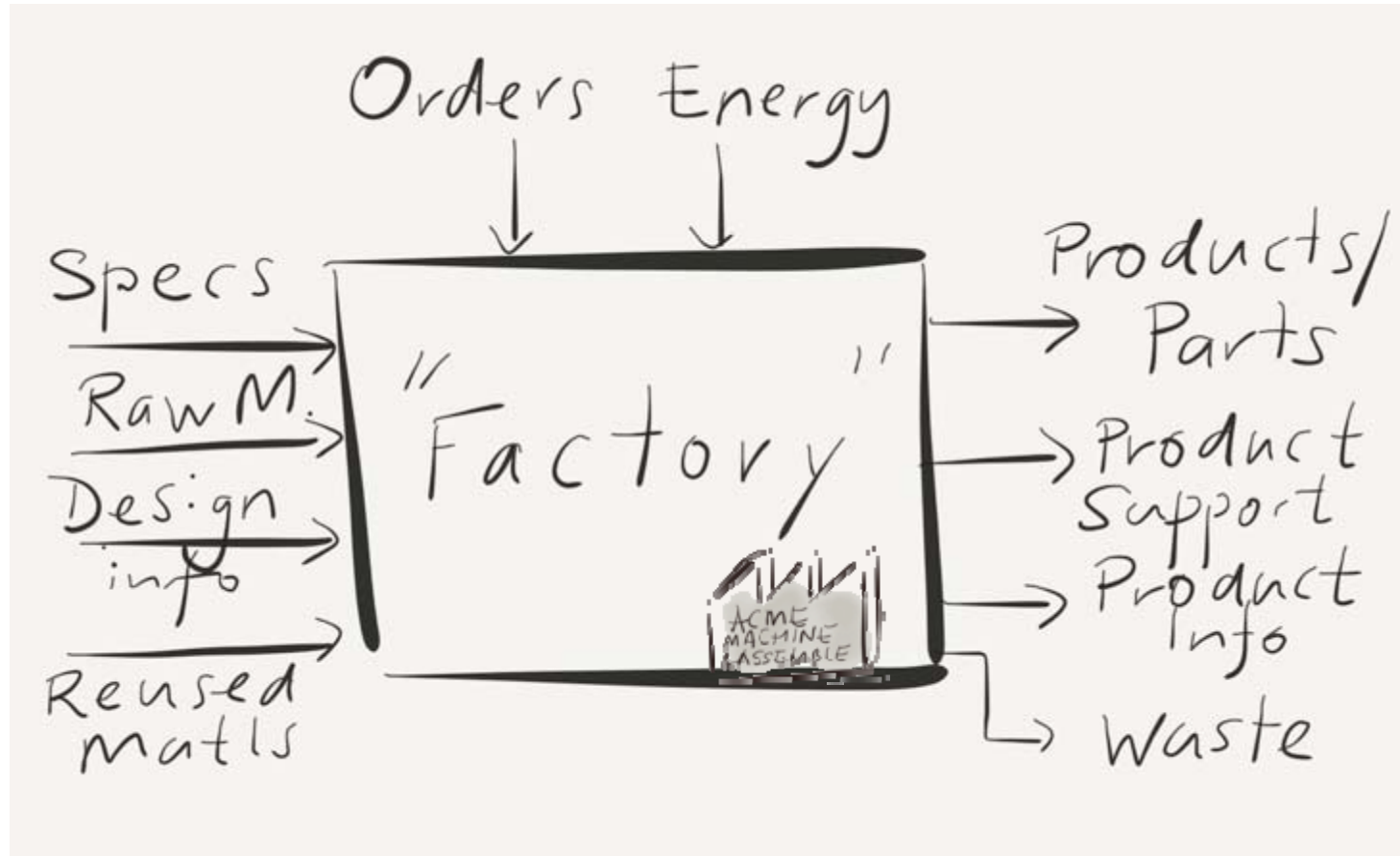


Professor Duncan McFarlane
Distributed Information & Automation Lab
Institute for Manufacturing, CUED

IFM Open Day
May 2017

FACTORIES OF THE FUTURE?

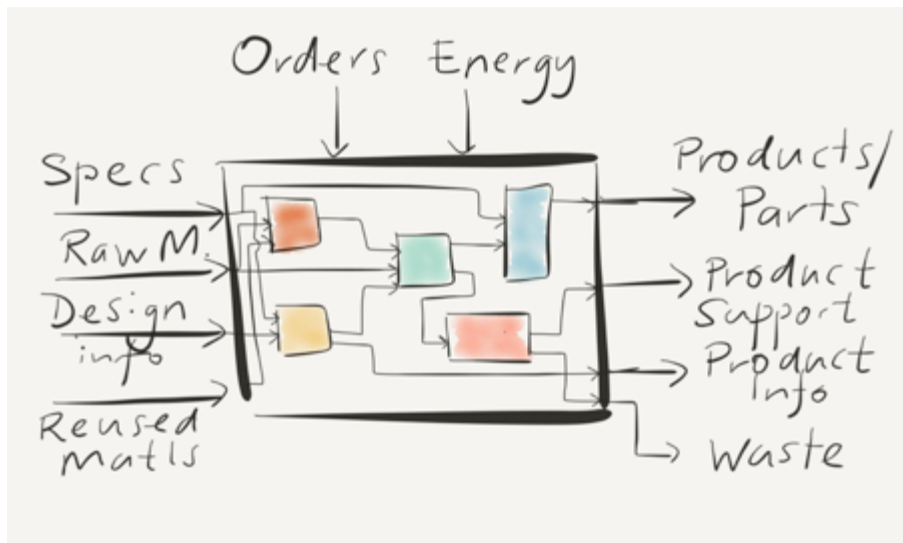
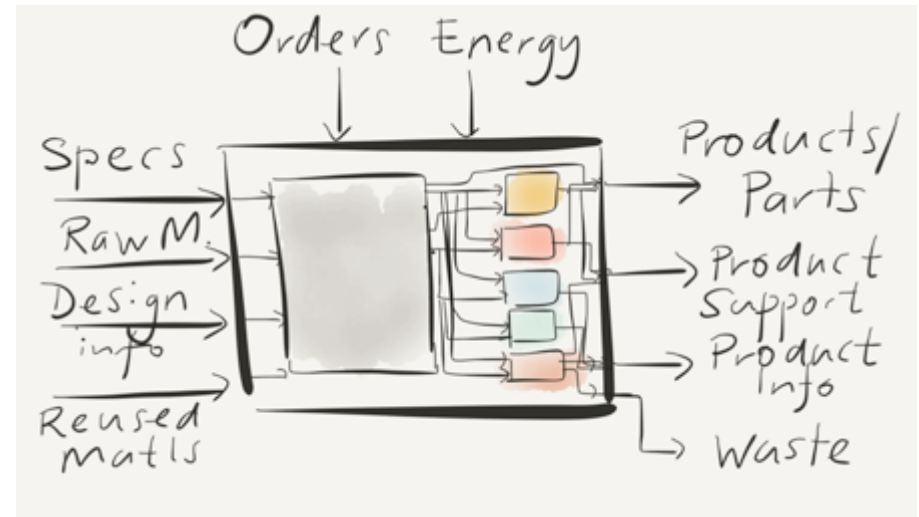
“Factory” Model



..... more productive, resilient, sustainable etc

Alternative “Factory” Models

Late customization:
e.g. phones, consumer packaging, bicycles



Distributed Production:
e.g. Computing devices, domestic appliances, spare parts

“Not a Factory” Factory Models



Source: Homebase UK



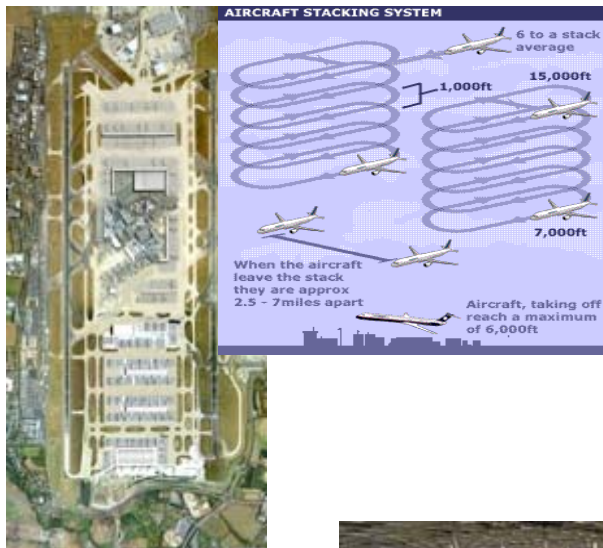
Source: www.construction-robotics.com



Production in a remote /
mobile / small scale /
one off manner



“Factory-Like” Environments

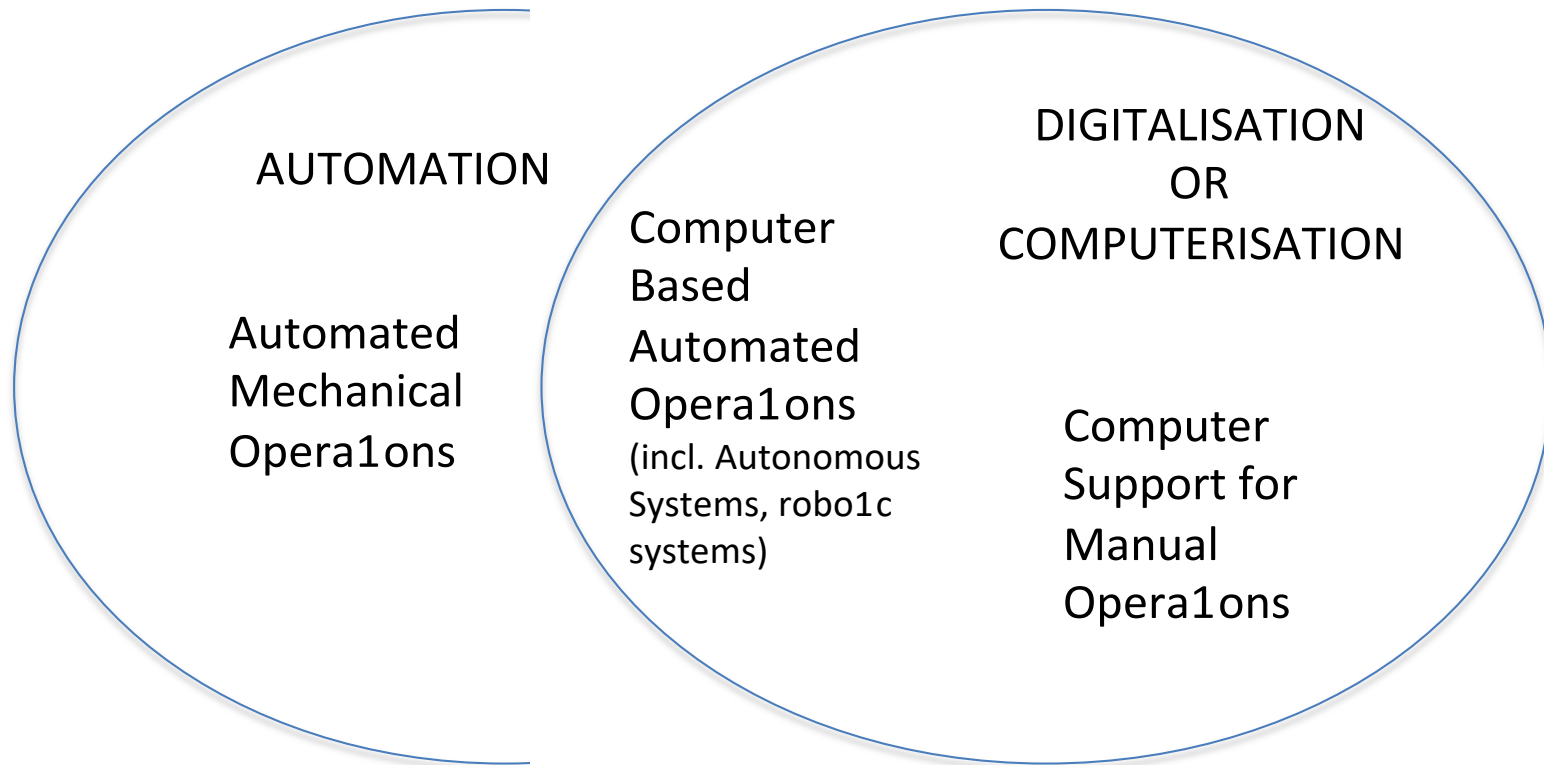


Non Production operations with resource constraints / cost thresholds / quality targets / customer service levels



CHALLENGES FOR AUTOMATION?

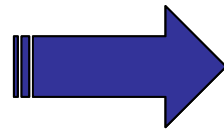
Automation & Digitalisation



Automation Requirements?

IMPROVING TODAY'S MANUFACTURING

- More Productive
- Resilient
- Sustainable



AUTOMATION REQUIREMENTS

- automated production
- Asset performance monitoring
- Fast detection of disruption
- Dynamic process management
- Energy & emissions measurement & control
- Material monitoring



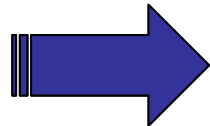
e.g. *DISTAL*

- *distributed control based on multi-agent systems*
- *real-time production status*
- *Built in disruption handling*

Automation Requirements?

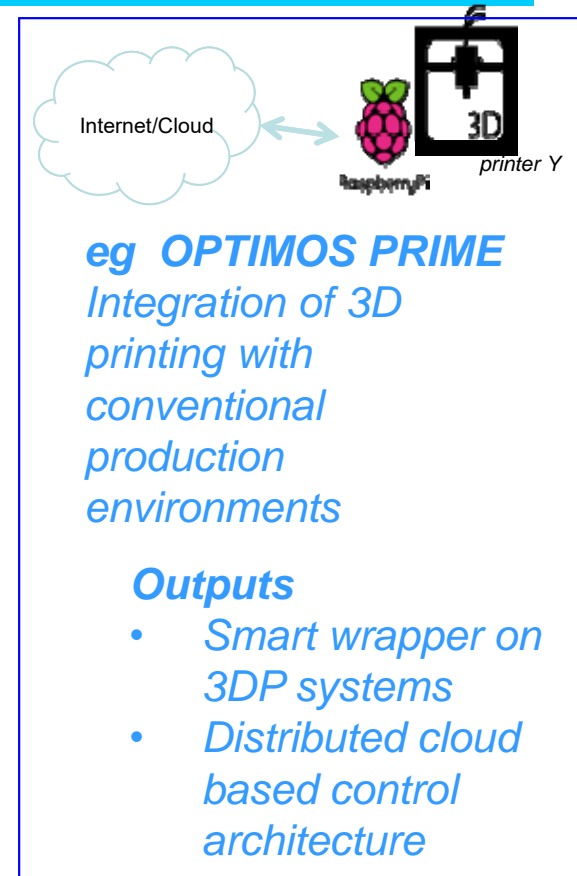
EMERGING MANUFACTURING

- Specialised
- Customised/customer oriented
- Localised / distributed
- Services



AUTOMATION REQUIREMENTS

- Flex, adapt production automated set up
- Product/order tracking
- Control 4 customisation
- X value chain comms
- Production management decoupled locations
- Logistics and production coordinated
- Information coupled to physical system



WHERE DOES DIGITAL MANUFACTURING, INDUSTRIE 4.0, INDUSTRIAL IOT FIT IN?

Digital Manufacturing: Scope and Terms?

DIGITISATION: The application of digital information [from multiple sources, formats, owners] to address key societal challenges in areas such as health, education, government, transport, commerce, manufacturing.

DIGITAL MANUFACTURING: The application of digital information [from multiple sources, formats, owners] for the enhancement of manufacturing products, processes and services.

i.e. The **digitisation** of manufacturing products, processes, supply chains and services



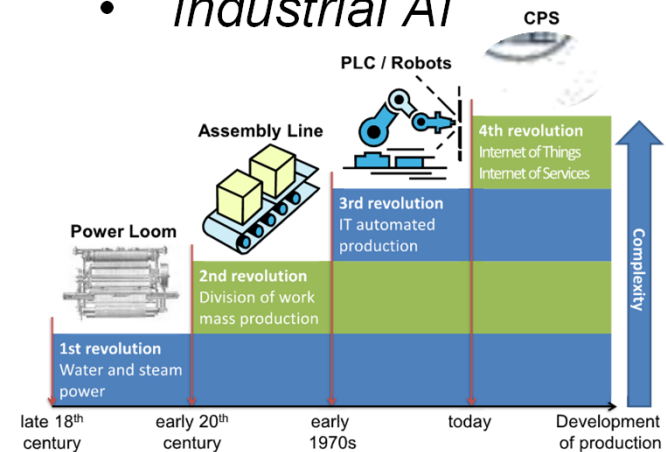
Whats New? What's Not?

NEW !

- Internet is ubiquitous
- Network many devices / objects / data sources
- Cloud computing
- Mobile, personal computing
- IT Services -> IT Strategy
- Information sharability across value chain
- Order Information Orientation
- Customer involvement

NOT NEW

- Lots of sensors
- Lots of data
- Data analytics
- Simulation
- *Industrial AI*



[Some] Global Initiatives related to DM

Made in China 2025:

Broad Chinese blueprint for future manufacturing drawing heavily on robotics and IoT at its centre.

Industrial Internet Consortium/IloT:

The **Industrial Internet** is the integration and linking of big data, analytical tools and wireless networks with physical and **industrial** equipment

Smart Process Manufacturing :

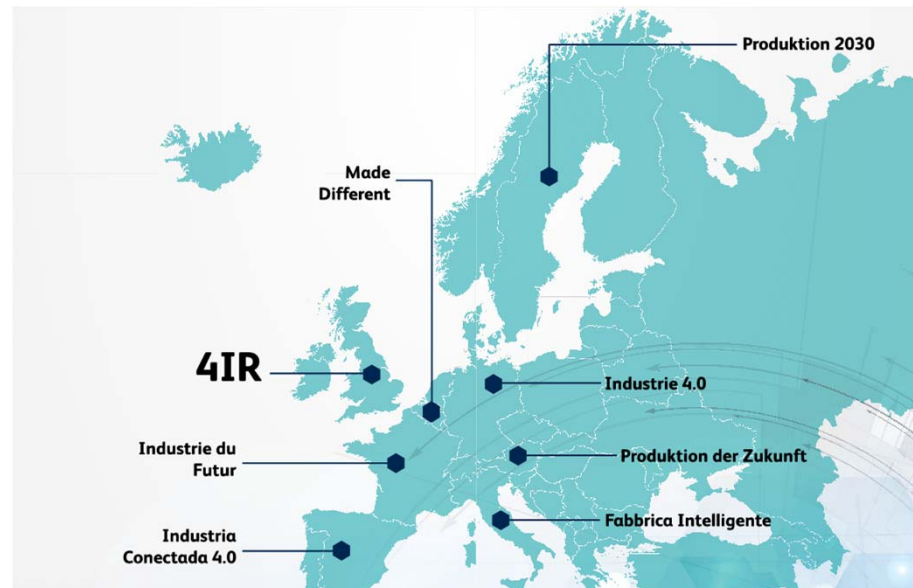
US: role of ICT in integration, data intelligence and innovation.

Robot Revolution Initiative:

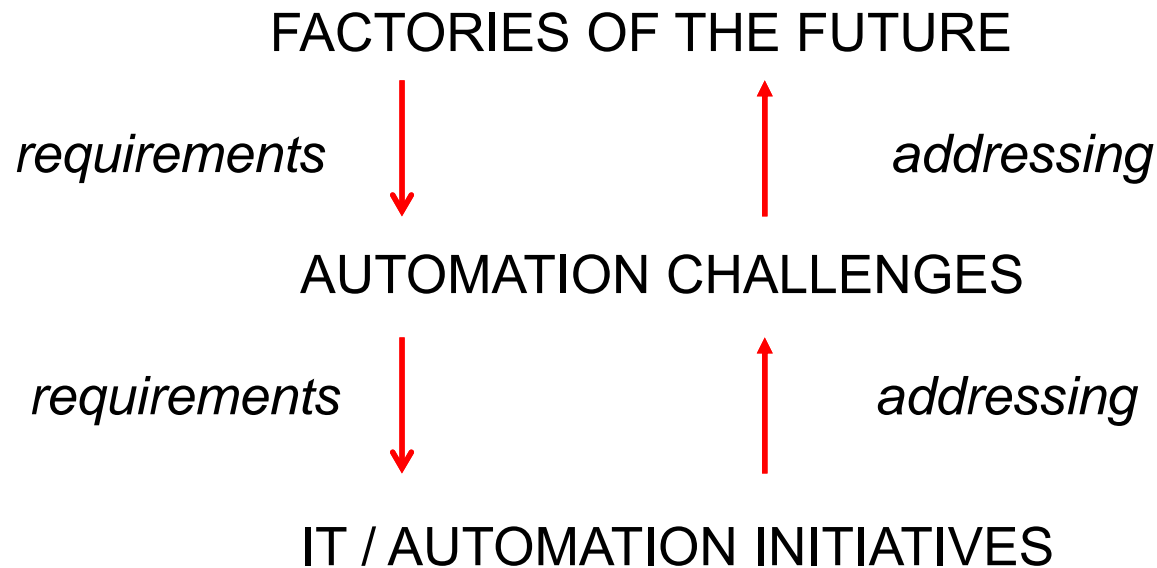
Japanese response to IIC and I4.0 in robotic and IoT development

Industrie 4.0:

high-tech strategy of the German government, which promotes the computerization of manufacturing



IT/Automation Initiatives for FoF?



Discussion Questions

- Do you see the distribution of your production operations changing significantly in the near future?
- Are you considering wholesale updates to the IT systems supporting your production processes and products?
- Are digital manufacturing initiatives such as Industrie 4.0 addressing your IT and automation concerns?